

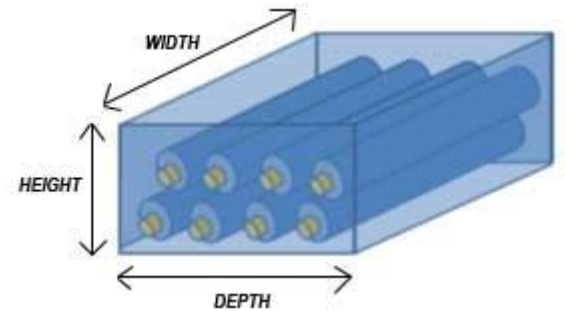
Bus Collection 0.1 - Packaging & Labelling Specification

Packaging Specification

Product Collection	Classification	Roll Size	Roll Weight incl. Core
Bus Collection 0.1	Stock - individual rolls MOQ - 700 SQM/500 LM*	50 LM / 54.7 LYD / 70 SQM*	34kg/75lbs*

*Typical length/weight

- Rolls are suspended by their core by chocks placed either side of the box.
- There are three sizes of boxes – full, half and single size.
- All boxes are supported and secured to a wooden pallet (apart from single rolls).
- 8 rolls are shipped in a full-size box, 4 rolls in a half size box, 1 roll in a single roll box.
- Box dimensions (not including the pallet) in mm are:



	Width (mm)	Depth(mm)	Height (mm)
Full Size Box	1620	1280	870
Half Size Box	1620	1250	650
Single Roll Box	1620	35	32

Container Packing – For 50 LM Rolls

- In a full 20' there are 12 boxes (8 full + 4 half boxes)/80 rolls = 5,600m²
- In a full 40' Hi cube there are 27 full size boxes / 216 rolls = 15,120m²

Material Roll Core Information

- **Dims (L x W x H):** 1575mm x 57.5mm id x 7mmwall
- **Material:** 350-450 GSM paper
- **Printed:** Plain
- **Crush test:** 421N /100mm
- **Essential characteristics:** dimensional fit to bulk packaging, flap to prevent core indentations, crush & bend resistance.

Handling

- Stack on the pallet and align carefully no more than 4 boxes high.
 - Use two people to lift both ends of the roll by the core
- Storage examples:



Standard box – stacked 4 high



Single roll box



8 rolls of material in a box

Labelling

Label Key:

- Prd (Product) Code
- Colour
- Grain
- WO No. (Work Order Number)
- Date of inspection
- Width MM
- Gross LM: Linear metres on roll
- Nett LM: Linear metres invoiced
- Nett M2: Square metres invoiced
- Gross Kg: Total mass of roll
- Gross LB: Total mass of roll (imperial)
- Nett LYD: Linear yards invoiced
- Roll ID: SRxxxxxxx – unique roll reference number

Label example:



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